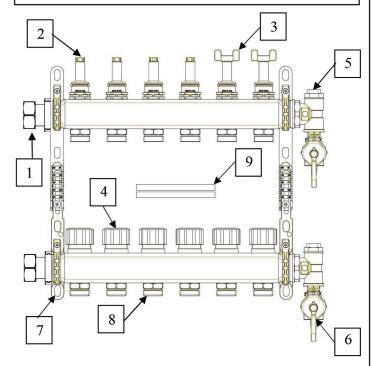
1" STAINLESS STEEL MANIFOLD FOR UNDERFLOOR HEATING

- USE HANDBOOK -

1. COMPOSITION



Nr.	English	Nederlands
9	Temp. digital gauge (upon request)	Digitale thermometer (op aanvraag)
8	Eurocone connection M3/4"	Euroconus aansluiting M3/4"
7	Adaptable bracket	Aanpasbare beugel
6	Fill inlet	Vulkraan
5	Air vent	Ontluchter
4	Lockshield M30x1,5	Retourventiel M30x1,5
3	Key	Sleutel
2	Flowmeter	Debietmeter
1	Inlet with Flat Gasket G1"	Aansluiting G1" met vlakke dichting

Nr.	Français	Deutsch
9	Thermomètre numérique (sur demande)	Digitaler Thermometer (auf Anfrage)
8	Connection Eurocone M3/4"	Eurokonus M3/4"
7	Support adaptable	Anpassbare Halteplatte
6	Purge	Entleerung
5	Purgeur d'air	Entlüftung
4	Raccord M30x1,5	Ventil M30x1,5
3	Clé	Schlüssel
2	Débitmètre	Durchflussmengenmesser
1	Connection G1" avec écrou tournant	Anschluss G1" flachdichtend

2. ADJUSTABLE BRACKET

3. EUROCONUS CONNECTION



4. MAKING A CONNECTION

4.1 CUT & CALIBRATE

4.2 CONNECT

5. TECHNICAL INFORMATION

English		
General characteristics		
Fluids accepted	water / glycol solutions	
Max. % glycol	50%	
Working temperature	5 - 55 °C	
Working pressure	0 - 6 bar	
Max. pressure with water	10 bar	
Technical characteristics		
Burst pressure at room temperature	> 22 bar	
Burst pressure at 50 °C	> 15 bar	
Distance between each port	50 mm	
Adjustable brackets	210 - 273 mm	
Box depth	> 76 mm	
Deviation percentage	+15%	
Supply Port (flowmeters)		
Flow-rate range	0-5 l/min	
Max. torque to adjust the flow-rate (please use the proper adjusting key)	1 N*m	

Nederlands	
Algemene eigenschappen	
Vloeistoffen	water / glycol solutions
Max. % glycol	50%
Werkingstemperatuur	5 - 55 °C
Werkdruk	0 - 6 bar
Max. testdruk met water	10 bar
Technische eigenschappen	
Barstdruk bij kamertemperatuur	> 22 bar
Barstdruk bij 50 °C	> 15 bar
Afstand tussen elke kring	50 mm
Aanpasbare beugels	210 - 273 mm
Box diepte	> 76 mm
Afwijkingspercentage	+15%
Aanvoer (debietmeters)	
Debiet	0-5 l/min
Max. torque om het debiet aan te passen (gebruik a.u.b. de juiste sleutel)	1 N*m

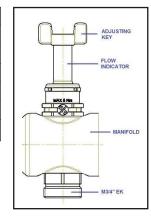


Français		
Charactéristiques générales		
Fluides	eau / glycol solutions	
Max. % glycol	50%	
Température de travail	5 - 55 °C	
Pression de travail	0 - 6 bar	
Teste pression max. avec eau	10 bar	
Charactéristiques techniques		
Pression d'éclatement à température ambiante	> 22 bar	
Pression d'éclatement à 50 °C	> 15 bar	
Distance entre chaque port	50 mm	
Supports adaptables	210 - 273 mm	
Profondeur boîte	> 76 mm	
Pourcentage de déviation	+15%	
Départ (débitmètres)		
Portée débit	0-5 l/min	
Torque max. pour adapter débit (utilisez la clé de réglage appropriée s.v.p.)	1 N*m	

Deutsch		
Algemeine Eigenschaften		
Flüssigkeiten	Wasser / Glycol solutions	
Max. % Glycol	50%	
Betriebstemperatur	5 - 55 °C	
Betriebsdruk	0 - 6 bar	
Max. Testdruck mit Wasser	10 bar	
Technische Eigenschaften		
Berstdruck bei Raumtemperatur	> 22 bar	
Berstdruck bei 50 °C	> 15 bar	
Abstand zwischen jedem port	50 mm	
Anpassbare Halteplatte	210 - 273 mm	
Schranktiefe	> 76 mm	
Abweichungsprozentsatz	+15%	
Vorlauf (Durchflussmengenmesser)		
Durchfluss	0-5 l/min	
Max. Torque zum anpassen Durchfluss (Bitte verwenden Sie den richtigen Schlüssel)	1 N*m	

6. FLOWMETER WITH 5 L/MIN FLOW RATE

Regulated at	Kv flow coefficient
1 l/min	0,06 m ³ /h
2 l/min	0,12 m ³ /h
3 l/min	0,18 m ³ /h
4 l/min	0,24 m ³ /h
5 l/min	0,30 m ³ /h
Fully open	0,78 m ³ /h



ATTENTION:

The flowmeter is supplied with flow rate adjusting key. For a correct reading and setting of the system, please rotate anticlockwise the adjusting key, up to the maximum flow rate, when the indicator marks 5 l/min. To close the flowmeter, please rotate clockwise the adjusting key, up to the minimum flow rate, when the indicator marks 0 l/min. Please use only the keys supplied to adjust the flowmeters, do not use other keys to avoid any possible breakage.

7. LOCKSHIELD FOR THERMO-ACTUATOR

Kv flow coefficient = $1.92 \text{ m}^3/\text{h}$ Stroke of pin = 3.8 mm



8. PIPE CONNECTORS

M3/4" Euroconus connector:



- Join the pipe to Euroconus connector;
- Connect the Euroconus connector to M3/4" adapter, by checking the tightness is granted.

9. GENERAL NOTES

ATTENTION:

Please do not use any adjustable spanner to mount the flowmeter and the lockshield into the manifold, and apply a torque ≤ 5 Nm.

A final pressure and leakage test of pipeline by compressed air at 6 bar for 24 hours and then by water at 6 bar for 3 days, is suggested, once the installation is completed.

Operate on the product only when the system is not under pressure and using proper tools.

10. MAINTENANCE

Once a year a visual check of the manifold is suggested with particular reference to:

- accidental damage;
- tightness.

During repair use only the original parts.

The product can be dismantled for any inspection only by skilled and authorized staff.



WE CARE TO CONNECT

Henco Industries NV Toekomstlaan 27

Belgium

2200 Herentals | Tel. +32 14 28 56 60 www.henco.be

